



Service Bulletin

AMI INCORPORATED • 1500 UNION AVENUE, S. E. • GRAND RAPIDS 2, MICHIGAN

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BULLETIN NO. 151

TO: All Distributors

SUBJECT: F-3922 Touch-Up Kit for Brushing

Small scratches in the exterior painted surfaces of the Model "H" Phonograph cabinets can easily be touched up by the use of a small brush, the proper color lacquer, and a small amount of gold flitter. Small scratches on the black or pink painted interior surfaces may be touched up with the proper color lacquer and a small brush.

To repair small scratches on the outside of the cabinet, it is not necessary to remove the Relvar from the damaged area; however, it should be roughed with sandpaper to improve adhesion to the damaged area. Apply the proper colored lacquer with a paint brush, cloth or sponge. Do not smooth out. The application must be such as to leave a rough surface to match the surrounding area. While the paint is wet, blow a small amount of gold flitter from a paper so as to match the surrounding area.

The lacquer contains an additive which causes it to have a gloss when it dries. Thus, it will match the Relvar coated area in appearance without the application of Relvar.

The F-3922 Touch-Up Kit contains three brushes and two, ounce bottles of the following lacquers and gold flitter.

F-2926	Yellow Tint
F-3919	Black
F-3920	Pink Primer
F-3921	Black Primer (Interior)
F-2928	Gold Flitter
F-1960	1/2" Flat Brush - General purpose brush for dusting, etc.
F-1961	#0 Red Sable Brush - For spotting
F-1962	#4 Camel's Hair Brush - For spotting

If necessary, the fabric on the cabinet fronts may be repaired as follows:

Place a piece of material over the damaged area in such a way that the Mirror-disc pattern is closely matched. Place a thumbtack at each corner or this material, so it will be held securely, and cut through both layers of fabric with a sharp knife or scalpel so that all of the damaged area is enclosed. (In cutting, use a straight edge and follow the lines formed by the edges of the discs, both horizontally and diagonally.)

Lift one corner of the damaged area with a knife blade and pull the material off. Wash away the adhesive left on the wood with a wet cloth.

Apply a coat of Arabol GRB-5 leather adhesive to the wood and insert the section of new material which was cut out at the time the damaged area was removed. Remove excessive adhesive with a wet cloth and wipe the patch with a dry cloth, making sure that no wrinkles develop.

The Vicrtex fabric (two colors) is available by the yard from the Service Parts Department. The adhesive is also available in 1/2 pint containers.

It is suggested that distributing offices stock a quantity of one yard of each color fabric plus a small quantity of adhesive.

APPLICATIONS ENGINEERING

KHH/hr