



Service Bulletin

AMI INCORPORATED • 1500 UNION AVENUE, S. E. • GRAND RAPIDS 2, MICHIGAN

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BULLETIN NO. 115

TO: All Distributing Office Service Personnel

SUBJECT: G. E. Cartridge Modification

The new "Clip-In Tip" stylus assembly is now used in the General Electric Cartridges furnished in Model "G" phonographs. This change is effective beginning approximately with the following serial numbers:

G-120	-	321,100
G-80	-	310,375
G-40	-	300,187

The change in the stylus assembly coincides with a change in the cartridge which has been introduced by the General Electric Company. While the performance of the cartridge remains identical to that of the previous cartridge, the stylus assembly is not interchangeable between the two cartridges. New part numbers have therefore been issued as listed below, as well as the Service Part numbers for the new replacement styli. Please use the appropriate part number when ordering replacements.

<u>PREVIOUS</u>		<u>PRESENT</u>	<u>SERVICE REPLACEMENT</u>
F-846	Cartridge (45 rpm) (With F-3756 Stylus)	F-3755	
F-2646	Stylus - Sapphire (45 rpm)	F-3756	F-2912
F-2079	Stylus - Diamond (45 rpm)	F-3754	F-2913
F-984	Cartridge (78 rpm) (With F-3758 Stylus)	F-3757	
F-2645	Stylus - Sapphire (78 rpm)	F-3758	F-2914
F-3123	Stylus - Diamond (78 rpm)	F-3759	F-2915

You are urged to use only the genuine G. E. replacement styli in preference to the so-called "replacement styli" made by different manufacturers.

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Replacement of the stylus is carried out by pushing out the stylus holder with a paper clip as in the previous cartridge. The stylus is then removed from the holder by pulling it straight out--away from the shank of the holder. Press the new stylus into the holder. Replace the holder in the cartridge making sure that it goes "home" and that the stylus itself is approximately centered between the two pole pieces.

Stocks of the previous styli will be maintained by Service Parts for replacement purposes; however, the previous cartridges will not be stocked since they are no longer available.

If it becomes necessary to replace the G. E. cartridge in 45 rpm, Model "F" phonographs or early 45 rpm, Model "G" phonographs, the replacement cartridge should be ordered as F-2911. This assembly is identical to the F-3755 except that a small fiber block has been cemented to the upper front part of the cartridge so that it will be held at the correct angle in the tone arm. This distinction need not be made in the case of Model "G", 45 rpm tone arms in which a small boss has been cast which serves the same purpose. The block must be removed from the F-2911 if it is to be used for replacement in Model "G" tone arms in which the boss is cast. This tone arm revision occurs approximately at the same serial numbers as the new cartridge.

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